

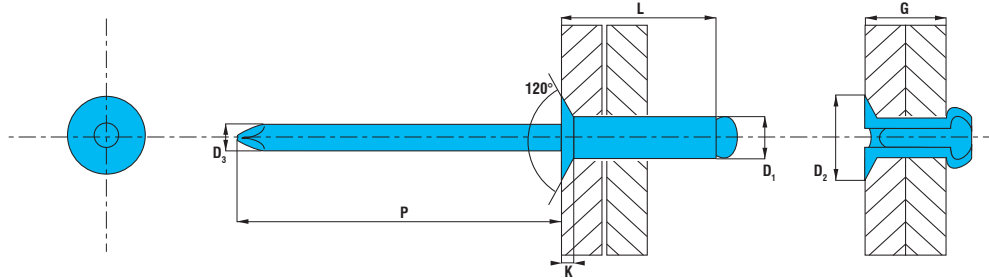
# BTK OPEN TYPE 3.2/4.0/4.8



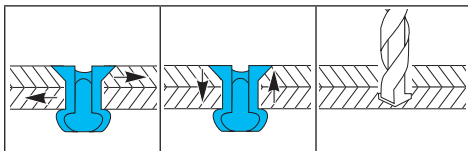
BTK3.2-4.8FICHE

For installation information please refer to the tooling overview and manuals on our website [www.scell-it.com](http://www.scell-it.com)  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.  
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.  
 Pro informace ohledně montáže navštivte naše webové stránky nebo nahlédněte do manuálu k nářadí.

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Stainless steel A2	Tige : Inox A2	Dorn : Edelstahl A2	trn : nerez A2
Body : Stainless steel A2	Corps : Inox A2	Körper : Edelstahl A2	dřík : nerez A2
Countersunk head	Tête fraisée à 120°	Senkkopf	zapuštěná hlava



PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm) +1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
BTK3206	3.2 +0.08 / -0.10	6.0	6.0 -0.4 / +0.0	0.9 -0.2 / +0.2	2.0	27	1.0-3.0
BTK3208		8.0					3.0-5.0
BTK3210		10.0					5.0-7.0
BTK3212		12.0					7.0-9.0
BTK4008	4.0 +0.08 / -0.10	8.0	7.5 -0.5 / +0.0	1.0 -0.2 / +0.2	2.5	27	2.5-4.5
BTK4010		10.0					4.5-6.5
BTK4012		12.0					6.5-8.5
BTK4015		16.0					8.5-11.0
BTK4810	4.8 +0.08 / -0.10	10.0	9.0 -0.5 / +0.0	1.2 -0.2 / +0.2	2.9	27	4.0-6.0
BTK4812		12.0					6.0-8.0
BTK4815		16.0					8.0-10.0
BTK4821		21.0					11.0-15.0
BTK4825		25.0					15.0-20.0



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
3.2	1 900	2 500	3.3
4.0	3 100	3 800	4.1
4.8	4 500	6 000	4.9

UNIT PLANT CERTIFICATES



ISO 9001:2000  
TS 16949

**Scell-it®**  
Engineering & Development

© 2009 Blue future Intellectual Properties

Data shown are subject to change without prior notice as a result of continuous product development and improvement policy.  
Your local Scell-it representative is at your disposal should you need to confirm latest information.